User Manual

Pallet truck scales

Manual number:
ITKU-25-01-03-10-A

MANUFACTURER OF ELECTRONIC WEIGHING INSTRUMENTS

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1. INTENDED USE

WWC scales with a hydraulic truck with hoist are applied to caring pallets with loads with a possibility of weighings the carried loads. Tarring in the whole measuring range allows to measure the net mass. Using WWC scale allows us to shorten the cycle of receiving goods in a warehouse.

Functions:

- backlight of display
- level of filtration
- autozero function
- setting baud rate of transmission
- continuous data transmission for RS 232
- automatic operation for RS 232
- designed printouts
- designation minimum mass for function operating
- counting pieces
- +/- mass control
- percentage deviation from standard mass
- latch of maximum scale indication
- automatic tare
- memory of tare
- Memory of 9 tare values
- inscribing tare value
- automatic scale switch-off
- user calibration
- Totalizing
- Weighing animals

User functions may have attribute of accessibility. For this reason it is possible to adjust scale to individual needs to provide access to only these functions which are currently needed. Attribute determination accessible / inaccessible is possible in user menu and described in further part of manual.
2. PRECAUTIONS

2.1. General comments

A. Please, read carefully this user manual before and use the device according to its intended use.

B. Devices that are to be withdrawn from usage should be sent back to the producer or in case of own utilization do it according to the law.

2.2. Operation remarks for weighing pallet tracks

During transportation the truck should be placed in upright position with lowered down and protected against moving. Different positioning of pallet truck scale can cause creation of air pocketing of hydraulic set. In case of air pocketing of the hydraulic set, please:

- Place the steering handle in position "LOWER",
- Pump with drawbar the hydraulic set,
- During pumping please do not reach the highest and lowest positions of the beams.

The pallet truck scale is designed for horizontal moving and mass measuring of loads on smooth, not bumpy, surfaces. Using the pallet truck scale on bumpy and uneven surfaces may cause premature worn out of the suspension and wheels of the scale. It also endangers the mechanical parts of the scale to mechanical, or dynamical overloading of the load cells.
Measured load should be placed uniformly on the pallets towards its symmetric centre. A pallet should be placed on forks of the scale in such a way that its centre is close to the symmetric centre of the scale forks. Do not overload the scale above its max capacity!

It is not allowed to place the load on the forks dynamically. The load should be put on the pallet truck scale gently without strokes. If the loads are placed rapidly, than the load cells may get damaged. The pallet truck scale is designed for manual operation. Do not tow or push the pallet truck scale with mechanical vehicles.

Please check the oil level at least every 6 months. If necessary please fill the lack of oil with hydraulic oil ISO VG32, with viscosity 30 cSt at 40°C. By everyday usage of the scale, please pay special attention to keep the wheels, axles and levels not blocked.

After finish of operation, please leave the beams in lowered position and unloaded.

In order to keep the pallet truck scale in good condition, it is necessary to perform periodical maintenance, i.e. once a month. The maintenance activities cover cleaning of pallet truck scale, and general conservation against rust. Oiling of the scale should be performed every 100h of operation. Oil in the oil tank should be changed every 600h of operation.
When changing the oil, please flush the hydraulic set and fill it with hydraulic oil with proper viscosity. Instead of hydraulic oil ISO VG32, it is allowable to use oil with viscosity 30 cSt in 40°C.

It is extremely necessary to keep the pallet truck scale in clean condition, so that any foreign matter does not get between the beams of the scale and weighing forks (foreign matters in this places may limit the movement of load cells and so the measuring result may have an error).

2.3. Accumulator / battery pack

WWC scales are devices designed to be supplied from SLA accumulators (Sealed lead acid type) 6V o and capacity 3 to 4Ah charged while connected to mains without stopping operation.

The device connected to mains intelligently monitors the battery state and charges it if possible. After sudden lack of power supply from the mains the device automatically switches to accumulator without breaking operation.

In case of an elongated storage period in low temperatures, it is not allowed the full discharge of the accompanied batteries.

A worn out accumulator can be exchanged to a new one by the authorized service of the manufacturer.

The equipment including accumulators does not belong to your regular household waste. The European legislation requires that electric and electronic equipment be collected and disposed separately from other communal waste with the aim of being recycled.

Notice:
Some symbols on accumulators identify harmful elements/compounds:
Pb = lead,
Cd = cadmium,
Hg = mercury.
3. CONDITIONS OF SAFE OPERATION

- Switch off the pallet truck scale before installation, servicing, clearing or change of fuse, not applying this rule may cause body or instrument damage,
- Do not use the scale when close to water, e.g. pools, water sinks, laundries or in humid condition,
- Pulling the pallet truck scale should always be done with handle of the scale. This handle eases the movement of the pallet truck scale and lifting of the forks. The hydraulic set and other parts are protected when scale is used properly,
- User should read all the manuals and cautions before using the instrument,
- Pallet truck scale should not be used unless the user has read all the manuals and has been trained to use the instrument,
- Do not carry people on the pallet truck scale,
- During transportation of loads on the pallet truck scale, other people should not come too close to the instrument,
- The load should be placed centrally on the weighing forks,
- Do not overload the pallet truck scale,
- Pallet truck scale should operate far from fire sources,
- Do not use other devices to put the load on the forks of the pallet truck scale.

4. GETTING STARTED

- Turn the device on using the key – keep pressing the key for about 0.5 sec,
- Wait for the test completion,
- Then you will see zero indication and pictograms:
  - zero indication
  - stable result
  - weight unit
- If the indication is not zero press key.
5. KEYPAD

6. KEYS’ FUNCTIONS

- Switching on/off
- Function key (operation mode selection)
- Sending a weighing result to RS232
- Zeroing
- Tarring

Notice:
After pressing Esc + keys’ functions changes. The way of operation in this mode is described in details further in this manual.
### 7. INSCRIPTIONS ON THE DISPLAY

<table>
<thead>
<tr>
<th>No</th>
<th>Text string</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>FIL</td>
<td>Filter level</td>
</tr>
<tr>
<td>2.</td>
<td>bAud</td>
<td>Transmission baud rate</td>
</tr>
<tr>
<td>3.</td>
<td>PCS</td>
<td>Piece counting</td>
</tr>
<tr>
<td>4.</td>
<td>HiLo</td>
<td>+/- control according to a standard mass</td>
</tr>
<tr>
<td>5.</td>
<td>rEPL</td>
<td>Automatic printout</td>
</tr>
<tr>
<td>6.</td>
<td>StAb</td>
<td>The condition of printing data</td>
</tr>
<tr>
<td>7.</td>
<td>Auto</td>
<td>Autozero correction</td>
</tr>
<tr>
<td>8.</td>
<td>t1</td>
<td>Power save – time to switch off while no operation</td>
</tr>
<tr>
<td>9.</td>
<td>toP</td>
<td>Latch of the max measurement</td>
</tr>
<tr>
<td>10.</td>
<td>Add</td>
<td>Totalizing</td>
</tr>
<tr>
<td>11.</td>
<td>AnLS</td>
<td>Weighing animals</td>
</tr>
<tr>
<td>12.</td>
<td>tArE</td>
<td>Memory of 9 tare values</td>
</tr>
<tr>
<td>13.</td>
<td></td>
<td>Indication in autozero zone (indication = exact zero)</td>
</tr>
<tr>
<td>14.</td>
<td></td>
<td>Stable result (ready to read)</td>
</tr>
<tr>
<td>15.</td>
<td>PCS</td>
<td>Operation mode – <strong>counting pieces</strong></td>
</tr>
<tr>
<td>16.</td>
<td>kg (g)</td>
<td>Operation mode – <strong>weighing</strong></td>
</tr>
<tr>
<td>17.</td>
<td></td>
<td>Rechargeable battery pack or battery discharged (BAT-LO)</td>
</tr>
<tr>
<td>18.</td>
<td>Net</td>
<td>Tare function has been used</td>
</tr>
<tr>
<td>19.</td>
<td>Min</td>
<td>+/- control with reference to the standard mass: setting the lower threshold or mass below the first threshold</td>
</tr>
<tr>
<td>20.</td>
<td>OK</td>
<td>+/- control with reference to the standard mass: load masa between the thresholds</td>
</tr>
<tr>
<td>21.</td>
<td>Max</td>
<td>+/- control with reference to the standard mass: setting the upper threshold or mass over the second threshold</td>
</tr>
</tbody>
</table>
8. USER MENU

8.1. Submenus

User’s menu is divided into 6 basic submenus. Each group has its own characteristic name preceded by the letter P and a number.

<table>
<thead>
<tr>
<th>P1  rEAd</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>P 1.1  Fil</td>
<td>2</td>
</tr>
<tr>
<td>P 1.2  Auto</td>
<td>YES</td>
</tr>
<tr>
<td>P 1.3  tArA</td>
<td>no</td>
</tr>
<tr>
<td>P 1.4  Fnnd</td>
<td>no</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>P2  Prnt</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>P2.1  Pr_n</td>
<td>StAb</td>
</tr>
<tr>
<td>P2.2  S_Lo</td>
<td></td>
</tr>
<tr>
<td>P2.3  bAud</td>
<td>9600</td>
</tr>
<tr>
<td>P2.4  S_rS</td>
<td>8d1SnP</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>P3  Unit</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>P3.1  StUn</td>
<td>kg</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>P4  Func</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>P4.1  FFun</td>
<td>ALL</td>
</tr>
<tr>
<td>P4.2  Funi</td>
<td>no</td>
</tr>
<tr>
<td>P4.3  PcS</td>
<td>no</td>
</tr>
<tr>
<td>P4.4  HiLo</td>
<td>no</td>
</tr>
<tr>
<td>P4.5  PrcA</td>
<td>no</td>
</tr>
<tr>
<td>P4.6  Prcb</td>
<td>no</td>
</tr>
<tr>
<td>P4.7  AtAr</td>
<td>no</td>
</tr>
<tr>
<td>P4.8  toP</td>
<td>no</td>
</tr>
<tr>
<td>P4.9  Add</td>
<td>no</td>
</tr>
<tr>
<td>P4.A  AnLS</td>
<td>no</td>
</tr>
<tr>
<td>P4.b  tArE</td>
<td>no</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>P5  othrr</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>P5.1  bL</td>
<td>Auto</td>
</tr>
<tr>
<td>P5.2  bLbt</td>
<td>70</td>
</tr>
<tr>
<td>P5.3  bEEP</td>
<td>YES</td>
</tr>
<tr>
<td>P5.4  t1</td>
<td>Auto</td>
</tr>
<tr>
<td>P5.5  CHR6</td>
<td>YES</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>P6  CAL</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>P6.1  St_u</td>
<td>* FUNCTION *</td>
</tr>
<tr>
<td>P6.2  uCAL</td>
<td>* FUNCTION *</td>
</tr>
</tbody>
</table>
8.2. Browsing user menu

Use scale’s keys to move inside the menu.

8.2.1. Keypad

- Entering main menu
- Inscribing tare value
  - Increasing a digit value by „1”
  - moving down in the menu
- Battery / accumulator state monitoring
- Toggling between gross / net values
- Selecting the parameter or changing the value
  of a selected parameter
- Entering the selected submenu or activating
  a parameter for changes
- Confirmation (enter)
- Leaving without changes or reaching
  a higher level of the menu

8.2.2. Return to the weighing mode

⚠️ The changes that have been introduced should be saved
in order to keep them in the memory for good.

While leaving parameters press Esc key until the text

<SAuE?> appears on the display. Then press:

- to save changes or Esc – to leave without changes.
9. WEIGHING

Put a load you want to weigh on the weighing pan. When the pictogram appears it means that the result is stable and ready to read.

9.1. Tarring

In order to determine the net mass put the packaging on the pan.

After stabilising press - (Net pictogram will be displayed in the left upper corner and zero will be indicated).

After placing a load on the weight pan net mass will be shown. Tarring is possible within the whole range of the scale. After unloading the pan the display shows the tarred value with minus sign.

Notice:
Tarring cannot be perform when a negative or zero value is being displayed. In such case Err3 appears on the display and short audible signal will be emitted.

9.2. Inscribing tare value

You can also inscribe a tare value. While in weighings mode press:

- Press simultaneously and ,
- You will see:
• Using [+] and [-] set the tare value,
• Press [O],
• Program returns to weighings mode. The inscribed tare value can be seen on the display with “−” sign,
• Tare can be inscribed anytime in weighings mode.

Notice:
1. You cannot inscribe a new tare value when the tare value in memory is greater than zero. In the case of trying this the <Err3> message will be displayed and short audible signal will be emitted;
2. Users can also enter up to 9 tare values to the scale memory (see 13.10 of his manual).

9.3. Zeroing

To ZERO the scale press: [O].

The scale will display zero and following pictograms: [O] and [↓].
Zeroing is only possible within the scope of ±2% of full scale.
While zeroing outside the scope of ±2% you will see Err2.
Zeroing is possible only in stable state.

Notice:
Zeroing is possible only within the ±2% interval of the maximal range.
If zeroing is performed beyond this range the <Err2> message and short audible signal will be emitted.
9.4. Weighings in two ranges

Switching between the I range and the II range happens automatically (exceeding Max of the I range).

Weighings in the second range is signalled by a pictogram in the top left corner of the display.

Then weighings is done with the accuracy of the II range to the moment of returning to zero (autozero range ◐ 0 ◐) where the scale switches back to the I range.

9.5. Selection of basic weight unit

This function is used to set weight unit the scale will start with.

Procedure:
- Enter the submenu <P3.Unit> and then:

- press ◐, until the expected unit appears on the display:
Options:

A. When the basic unit is [kg], users can toggle between:
[kg, lb, N], **for verified scales [lb] is not accessible**;

B. If the basic unit is [g], users can toggle between:
[g, ct, lb], **for verified scales [lb] is not accessible**.

- After you select the unit press \( \square \), the scale returns to:

\[
\text{3.1. StUn}
\]

- Return to weighing according to chapter - 8.2.2.

**Notice:**
*After turning on the scale always sets the basic unit.*

9.6. Temporarily selected unit

This function is used to set weight unit the scale will use temporarily until the next power off or next selection.

**Procedure:**

- Press \( \text{F} \) and then:

\[
\text{1 Funi}
\]

\[
\begin{array}{c}
\text{0.000} \text{ kg} \\
\text{0.000} \text{ N}
\end{array}
\]
• After you select the unit you want come back to weighing procedure.

Options:

A. When [kg] is a basic unit, users can select following units: [kg, lb, N], [lb] is not accessible for verified scales;

B. When [g] is a basic unit, users can select following units: [g, ct, lb], [lb] is not accessible for verified scales.

10. MAIN PARAMETERS

Users can adjust the scale to external ambient conditions (filtering level) or particular needs (autozero operation, tare memory). This parameters are placed in <P1.rEAd> submenu.

10.1. Setting a filtering level

Procedure:

• Enter the submenu <P1.rEAd> and then:

```
1.1. F\, L
```

1 - 4  - level of filtering

• By pressing select the filtering level you need
Notice:
Filtering level influences the time of stabilization. The higher the filtering level is the longer stabilization time is needed.

Return to weighing:
See - 8.2.2.

10.2. Median filter

This filter eliminates short changes (impulses) of measure signal (e.g. shocks).

Procedure:
- Enter the submenu <P1.rEAd> and then:

  Fnnd no - filter disabled
  Fnnd YES - filter enabled

Return to weighing:
See - 8.2.2.
10.3. Autozero function

The autozero function has been implemented in order to assure precise indications. This function controls and corrects „0” indication. While the function is active it compares the results continuously with constant frequency. If two sequentional results differ less than the declared value of autozero range, so the scale will be automatically zeroed and the pictograms \( \Rightarrow \) and \( \Rightarrow 0 \leftarrow \) will be displayed.

When AUTOZERO is disabled zero is not corrected automatically. However, in particular cases, this function can disrupt the measurement process e.g. slow pouring of liquid or powder on the weighing pan. In this case, it is advisable to disable the autozero function.

Procedure:
- Enter the submenu \(<P1.rEAd>\) and then:

  \[
  \begin{array}{c}
  \text{P1. rEAd} \\
  \text{1.1. FIL} \\
  \text{1.4. Fnnd} \\
  \hline
  \text{Fnnd no - filter disabled} \\
  \text{Fnnd YES - filter enabled}
  \end{array}
  \]

  Return to weighing:
  See - 8.2.2.
10.4. Tare function

This parameters enables users to configure a tare function.

Procedure:

- Enter the submenu <P1.rEAd> and then:

  tArA AtAr - automatic tare function on and is stored in balance memory after unplugging it from mains (Description of function operating point 13.6 automatic tare)

  tArA no - automatic tare function off (user can turn on operating of automatic tare F6 AtAr – till unplugging the balance from mains)

  tArA tArF - tare memory function – stores last value of tare in balance memory. It is automatically displayed after starting the balance. Value of tare is displayed with minus sign, and there is Net symbol indicated on the display. (user can turn on operating of automatic tare F6 AtAr – till unplugging the balance from mains)

Return to weighing:

See - 8.2.2.
11. RS 232 PARAMETERS

External devices connected to RS 232C have to be supplied from the same mains and common electric shock protection. It prevents from appearing a potential difference between zero leads of the two devices. This notice does not apply to the devices that do not use zero leads.

Transmission parameters:
- Baud rate - 2400 – 38400 bit / s
- Data bits - 7,8
- Stop bits - 1,2
- Parity control - no, even, odd

There are four ways of sending data via RS232 interface:
- **Manually** – after pressing
- **Automatically** – after stabilizing the indication over -LO- threshold
- **Continuously** – after it is activated in parameter or by a command sent via RS232
- **On external request** - see - „List of scale - computer commands”.

The indication can be sent as:
- **stable** – the indication is sent after the scale stabilizes.
- **any** – the indication is sent immediately after pressing the key, this state is assign with <|> in the printout.

11.1. Printout type

This parameter is to select the type of printout.

Procedure:
- Enter the submenu <P2.Prnt> and then:
11.2. Minimal mass threshold

This function is necessary while working with automatic tare or automatic operation or weighing animals.

Automatic tarring will not be applied until the indication (gross) is lower than the value inscribed in S_Lo parameter.

In automatic operation measurements (net) are sent via RS232 when the indication is equal or greater than the value inscribed in S_Lo parameter.

Weighings animals is performer when the indication is equal or greater than the value inscribed in S_Lo parameter.

Procedure:
- Enter the submenu <P2.Prnt> and then:

\begin{itemize}
  \item Pr_n noStAb - immediate printout
    (not accessible in verified scales)
  \item Pr_n StAb - sending stable results
  \item Pr_n rEPL - automatic operation
  \item Pr_n CntA - continuous transmission in basic unit
  \item Pr_n Cntb - continuous transmission in present unit
\end{itemize}

Return to weighing:
\[\text{see 8.2.2.}\]
Return to weighing:
see 8.2.2.

11.3. Baud rate

Procedure:
- Enter the submenu <P2.Prnt> and then:
11.4. Serial transmission parameters

Procedure:

- Enter the submenu <P2.Prnt> and then:

- **7d2SnP**: 7 data bits; 2 stop bits, no parity control
- **7d1SEP**: 7 data bits; 1 stop bit, EVEN parity control
- **7d1SoP**: 7 data bits; 1 stop bit, ODD parity control
- **8d1SnP**: 8 data bits; 1 stop bit, no parity control
- **8d2SnP**: 8 data bits; 2 stop bits, no parity control
- **8d1SEP**: 8 data bits; 1 stop bit, EVEN parity control
- **8d1SoP**: 8 data bits; 1 stop bit, ODD parity control

Return to weighing:

See 8.2.2.
12. OTHER PARAMETERS

The user can set parameters which influence the scale operation. They are gathered in the submenu `<P5.othr>` e.g. backlight and beep signal. Enter this submenu `<P5.othr>` according to chapter 8.2.

12.1. Backlight function

Program recognises the way the scale is supplied (mains, battery) and automatically selects the way of operating on the backlight:

- **bl** – for mains,
- **blbt** – for batteries or rechargeable battery pack.

12.1.1. Backlight for supplying from mains

Procedure:

- Enter the submenu `<P5.othr>` and then:

  | **bL** | **no** | backlight switched off |
  | **bL** | **YES** | backlight switched on |
  | **bL** | **Auto** | backlight switched off automatically if indication becomes stable for about 10s |
Return to weighing:
See 8.2.2.

Notice:
When bl=Auto, and the indication has not changed for 10s, the backlight is automatically switched off. The backlight is switched on again automatically after the result changes.

12.1.2. Backlight for supplying from batteries

The user can change the intensity of backlight from 0% to 100%. The lower the intensity is the longer the scale operates without recharging or exchanging batteries. When the intensity is set this function works as AUTO (described above).

Procedure:
- Enter the submenu <P5.othr> and then:

Return to weighing:
See 8.2.2.

Notice:
The more intense the backlight is the shorter the scale operates on batteries.
12.2. “Beep” signal – after pressing a key

Procedure:
- Enter the submenu <P5.othr> and then:

```
<table>
<thead>
<tr>
<th>bEEP</th>
<th>Setting</th>
<th>Operation</th>
</tr>
</thead>
<tbody>
<tr>
<td>no</td>
<td>t1 = 0</td>
<td>disabled</td>
</tr>
<tr>
<td>YES</td>
<td>t1 = YES</td>
<td>enabled</td>
</tr>
<tr>
<td></td>
<td>t1 = Auto*</td>
<td>disabled</td>
</tr>
</tbody>
</table>
```

Return to weighing:
See 8.2.2.

12.3. Automatic switch-off

This function is essential to save the battery power. The scale is switched off automatically when (function t1 = YES) no weighing appears in 5 minutes. (no changes on the display). In case when this function disrupts the operation (e.g. long time weighing procedures) or while working with connection to mains, switch off this function.

Operation according to the power supply:

```
<table>
<thead>
<tr>
<th>Setting</th>
<th>Operation</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Mains</td>
</tr>
<tr>
<td>t1 = 0</td>
<td>disabled</td>
</tr>
<tr>
<td>t1 = YES</td>
<td>enabled</td>
</tr>
<tr>
<td>t1 = Auto*</td>
<td>disabled</td>
</tr>
</tbody>
</table>
```
* automatic enabling/disabling according to the source of power.

Procedure:

- Enter the submenu `<P5.othr>` and then:

   ![Diagram]

Return to weighing:  
See 8.2.2.

### 12.4. Battery voltage level check

While supplying from batteries too low level of voltage is measured by software the pictogram [Diagram] is displayed. It means that charging or exchanging batteries is required.
12.4.1. Checking the batteries

This function is to check the level of battery supply. It works only if:

- Weighing mode is set
- Battery supply is set in parameters

Procedure:

After displaying the level of batteries (in per cents) the program returns to weighing.

12.4.2. Battery discharge pictogram

The symbol (bat low) switches on when the voltage level drops to 18% of the accepted level of voltage. It means that charging or exchanging batteries is required.

Low level of batteries:

- Pictogram on the display,
- After one time the device will automatically switch off to protect the batteries from destructable discharging,
- Charging is signalled by (blinking period about 2 seconds) on the display.
12.4.3. Accumulator charging option

This function allows to switch on the charging algorithm for SLA jell cell battery:

a) Parameter <CHr6> set to <no>:
   - Pictogram \( \text{\text{\text{\text{+ -}}} \) does not appear, charging disabled.
   - During software initializing, after turning on “bAtt”.

b) Parameter <CHr6> set to <YES>:
   - Pictogram \( \text{\text{\text{\text{+ -}}} \) blinks slowly (period about 2 seconds), charging is enabled.
   - Message „tSLA” appears on the display,
   - In case of damaging accumulators or lack of it the pictogram \( \text{\text{\text{\text{+ -}}} \) blinks quickly (period about 0.5 sec).

Notice:
Standard scales are equipped in an SLA jell cell battery pack and a power adapter.

Procedure:
- Enter the submenu <P5.othr> and then:
CHr6  YES - enabled
CHr6  no - disabled

Return to weighing:
See 8.2.2.

13. WORK MODES

13.1. Setting accessibility of operation modes

In this parameter group users can disable/enable accessibility of functions after pressing Esc key.

Procedure:
- Enter the submenu <P4.Func> and then:

![Diagram showing the menu P4.Func with options: 4.1. FFun no, 4.2. Funi, 4.2. Funi, no, and YES.]

no – mode is disabled
YES – mode is enabled

Return to weighing:
See 8.2.2.
13.2. Selecting quantity of operation modes

This function enables user to set if, after pressing key, all operating modes will be accessible (ALL) or only one from the list chosen and used by operator.

Procedure:
- Enter the submenu <P4.Func> and then:

After choosing setting press key. The program will return to displaying name of submenu <P4.1.FFun>.

Return to weighing:
See 8.2.2.
13.3. Counting pieces of the same mass

Standard solution is equipped with option of counting small pieces of the same mass. It is possible to execute a tare function in this operating mode in order to tare a container value.

**Notice:**

1. *Counting pieces does not work together with other scale functions,*
2. *The counting pieces function is not saved as a default start function so it is not remembered after restarting.*

**Procedure:**

- Enter to <PcS> function:

You will see a blinking value of sample quantity.

- Press key to start setting quantity of sample, you have a few options to chose from:
• If option <**LAST**> is choosen in the scale program displays estimated unit mass of the last piece (about 3 seconds) and then goes to **Counting pieces** automatically setting the previously displayed value as valid for the procedure.

• If the <**FrEE**> option is selected you will see:

![Display with 0.000 pcs/kg](image)

- Using **+** and **-** enter the required sample quantity, where: **+** - selection of digit position, **-** - setting the digit,
- Confirm the value by pressing **=**,
- You will see <**LoAd**> on the display and then:

![Display with 0.750 pcs/kg](image)

- If weighing is performed in a container put the container on the pan first and then tare it. Then put the declared quantity of pieces on the pan and confirm it when stable (signalled by **=**):

![Container with 0.750 pcs/kg](image)

- The program will automatically calculate the mass of a single piece and go on to the **Piece Counting** mode (pcs). You will see the following display:
**Notice:**

1. If a user presses the key when load is not present on the pan, the message -Lo- will be indicated for a few seconds and the scale will automatically return to weighing.

2. In order to comply with the rules of appropriate counting pieces put as many pieces as possible during unit mass adjustment. Single piece mass should not be less than 5 divisions.

3. If a single piece mass is lower than a reading interval d the display will show the <Err5> message (see ch. 18. Error messages) and short audible signal will be emitted than the scale returns to weighing.

**Return to weighing:**
- Press the key twice.

**13.4. +/- control referring to the inscribed standard mass**

**Procedure:**
- Enter to <HiLo> function:

![Diagram of HiLo function]

- The program enters the window of setting the lower threshold of weighing (Min):
• The inscribed value confirm by pressing the program will automatically go to the higher threshold of weighing (Max):

• The inscribed value confirm by pressing , the program will automatically go to the main window.

• During setting threshold values following cases take place:

**Notice:**
*If a user erroneously enters a value of the lower threshold higher than the upper one, the scale will indicate an error message and will return to weighing.*
Return to weighing:

- Press the key twice.

13.5. Control of % deviation referring to the inscribed standard mass

Scale software enables control of deviation (in %) of weighed loads mass referring to the inscribed standard mass. Mass of standard can be determined by its weighing (PrcA function) or entered to the scale memory by an user (PrcB function).

13.5.1. Standard mass determined by its weighing

Procedure:

- Enter to <PrcA> function:

- You will see <LoAd> on the display and then:
  - place an load on the pan which mass will be accepted as standard
  - press to confirm this operating mode
  - after few seconds the indication 100,00% will be displayed
  - From this moment display will not indicate mass of weighed load but deviation of load mass placed on the pan referring to the mass of standard (in %).
Return to weighing:
- Press the F key twice.

13.5.2. Mass of standard inscribed to scale memory

Procedure:
- Enter to <PrcB> function:

The program goes to the weight display window:

Using the and set standard mass,
where: - digit selection, - digit setting.
- Confirm the entered value by pressing);
- You will see the indication equal to 0,000%,
- From this moment display will not indicate the mass of weighed load but deviation of the load mass placed on the pan referring mass of standard (in %).
Return to weighing:

- Press the \[F\] key twice.

13.6. Automatic tare

This function is useful for fast net mass determination of weighed load in case when tare value of is different for each load. In case when the function is active the cycle of scales operating looks as follows:

- press zeroing key when the pan is empty,
- place the container for pieces,
- when indication is stable **automatic tarring** of the container mass will be performed (**Net** marker will appear in the upper part of the display),
- place a sample into the package,
- display will indicate net mass of sample,
- remove the sample together with the container,
- display will indicate tare mass with minus sign,
- place a container for the next sample. When indication is stable automatic tarring will take place (**Net** marker will appear in the upper part of the display),
- place next sample into the package.

Procedure:

Return to weighing:

- Press the \[F\] key twice.
13.7. Measurement max force on the pan – latch

Procedure:

- Enter to `<toP>` function:

- Confirmation of choice of `<toP>` function is indication of the Max pictogram:

- Apply a force to the weighing pan.
- The display of scale will latch the maximum value of the force
- Remove loads from the pan
- Before the next measurement press the key.

Return to weighing:

- Press the key twice.

13.8. Totalizing

Scale software is equipped in a totalizing function of single weighings. The totalizing procedure can be documented on the printer connected to the indicator.
13.8.1. Enabling the work mode

Procedure:

- Enter to <Add> function:

![Display showing 0.000 kg and Add function]

- A letter "P" in the left side of the display is a confirmation that <Add> function have been selected:

![Display showing P 0.000 kg]

13.8.2. Totalizing procedure

- Enter <Add> function according to ch. 13.8.1,

- Put the first load on the pan. If the weighing procedure is performed in a container put the container on the pan first and tare it. Then put the first load on the pan and confirm it by pressing when stable (signalled by ),

- You will see a sum of weighings on the display, the “▲” pictogram in the upper right corner will be displayed and the weighing result will be printed on the printer connected to the indicator.

![Display showing 1.912 kg]
• Take off the load from the pan, indication returns to ZERO and the letter „P” in the left part of the display appears,

• Put the next load on the pan,

• After stabilizing press , the sum of first and second weighing will appear on the display, the „▲” pictogram in the upper right corner will be displayed and the second weighing result will be printed on the printer connected to the indicator:

![Display with 3.824 kg]

• Press to complete the procedure (with the loaded or unloaded pan), a sum of all weighings will be printed:

(1) 1.912 kg  
(2) 1.912 kg  
------------------------  
TOTAL: 3.824 kg

• In case of pressing one more time with loaded pan, you will see the <unLoAd> message. Unload the pan, the scale will return to ZERO and the letter „P” in the left part of the display will appear. The scale is ready for the next procedure.

• In case of pressing one more time with loaded pan, you will see the letter „P” in the left part of the display will appear. The scale is ready for the next procedure.

13.8.3. Memory of the last value of sum of weighed goods

After interrupting (e.g. switching off) the totalizing procedure, it is possible to restart the procedure without loosing data. In order to do it just enter the totalizing procedure:

• Enter <Add> function again according to the ch. 13.8.1 of the manual,
• You will see the last memorized sum of weighings on He display:
- In order to continue the procedure press \( \text{F} \), the indication returns to ZERO and the letter „P” appears in the left part of the display. The scale is ready for weighing.

- In order to terminate the previous totalizing procedure press \( \text{Esc} \) key, \( \text{U+} \), or \( \text{U-} \). You will see the letter „P” in the left part of the display. The scale is ready for weighing.

13.8.4. Return to weighing

- Press \( \text{Esc} \) key, you will see:

```
Print?
```

- Before leaving the <Add> function it is possible to print out subsequent weighings and the sum of weighings on the connected printer (press \( \text{U} \) to print, press \( \text{Esc} \) to cancel),

- The following message will appear on the display:

```
ESC?
```

- Press \( \text{U} \) key to return to weighing,

- Press \( \text{Esc} \) to return to totalizing.

Notice:
In case of overflow of the range of the display in totalizing you will see <5-FULL> message in the display. In that case unload the pan and press PRINT to complete the procedure with a printout of sum of all weighings or put a lower mass on the pan which does not cause the overflow error.
13.9. Weighing animals

Procedure:

- Enter to <AnLS> function:

  ![Image of weighing process]

- The <tinnE> message appears on the display for 1s, and then the program goes to the window of setting the duration time (in seconds) of the animal weighing process:

  ![Image of setting duration time]

- Confirm the selected value by pressing 📅.
- You will see the following window:

  ![Image of final weighing screen]
• Load an animal to the platform,
• After exceeding the -LO- value (see 11.2), program starts the weighings process. The appearance of subsequent hyphens < - - - - - - - > showing the progress,
• After completing the process of weighings the result is latched on the display and additionally the OK pictogram is shown in the upper part of the display:

![Display showing OK and weight](image)

• You can start the procedure of weighing animals again by pressing Esc,
• After removing the animal from the platform program returns to the window:

![Display showing 0.000 kg](image)

Return to weighing:
• Press Esc.

13.10. Tare memory

Users are allowed to Enter Up to 9 tare values to the memory.

13.10.1. Entering the tare value to the scale memory

Procedure:
• Enter to <tArE> function:
• The program goes to displaying the first value from the selection of tare values \(<\text{tArE 0}>\) (press \(<+>\) to chose different values):

![Diagram showing the display and tare values sequence]

• After selecting the right position press \(<-+>-\) and you will see an editing field:

![Diagram showing editing field activation]

• Enter the selected tare value to the scale memory \(<\text{tArE 1}>\),
• The program returns to the following window:

![tArE 0]

Return to weighing:

• Press \[ \text{Esc} \].

13.10.2. Selecting a tare value from the memory

• Enter \(<\text{tArE}>\) function according to the ch. 13.10.1 of the manual,
• The program goes to displaying the first value from the selection of tare values \(<\text{tArE 0}>\) (press \[ \text{t} > \text{t} \] to chose different values):

![Tare Values Diagram]

• To use an entered tare value press \[ \text{Esc} \], you will see the tare value on the display preceded by the “-” sign and the \textbf{Net} pictogram:

![Net Display]

\textbf{Caution:}

\textit{A tare value from the memory is not remembered after powering off and on the scale.}
14. USER CALIBRATION

Confirmation of high accuracy of weighing requires periodical correcting of calibration factors in the scale memory – this is adjustment of the scale. Calibration should be performed when we start weighing or dynamic change of temperature occurs. Before starting calibration remove loads from the pan.

14.1. Calibration

Procedure:

- Enter the submenu <P6.CAL> and then:

  - Following inscriptions will appear

```
noCAL
LoAd
3.000 kg
```

- A new start mass is adjusted during this period of time. After that a mass of calibration weight is shown (e.g. 3 000kg).
• Put a weight of the displayed mass value on the pan and press \( \text{CAL} \). The calibration process will start which is signalled by the message:

\[ \text{CAL} \]

• After completion of the process of calibration the following screen will appear:

\[ \text{unLoAd} \]

• Take off the weight, then the following sequence of screens will appear:

\[ \text{d} \text{o} \underset{\text{n}}{\text{E}} \]
\[ \text{6.2.u} \text{CAL} \]

• Calibration process can be terminated anytime by pressing \( \text{Esc} \) which is signalled by the following message on the display:

\[ \text{Abort} \]

• Return to weighing with saving changes that have been made.

Caution:
If the calibration process (span adjustment) lasts longer than 15 the \(<\text{Err8}>\) message will be displayed and short audible signal will be emitted. Press \( \text{Esc} \) to perform calibration again with more stable ambient conditions!
14.2. Start mass adjustment

If the scale does not require the full calibration process it is possible to adjust only a new start mass.

Procedure:

- Enter the submenu <P6.CAL> and then:

  ![P6.CAL]

- The display will show the following information

  ![StCAL]

  ![done]

- After the completion of the start mass adjustment the following screen will appear:

  ![6.1.St..w]

- The process of start mass adjustment can be terminated by pressing [Esc], which is signalled on the display:

  ![Abort]

- Return to weighing performing the procedure of saving parameters.
Caution:
If the start mass adjustment lasts longer than 15 the `<Err8>` message will be displayed and short audible signal will be emitted. Press to perform calibration again with more stable ambient conditions!

15. COOPERATION WITH PRINTER

Each time the key is pressed a current mass value together with mass units is sent to RS 232 interface.

Depending on setting of STAB parameter it can be printed out with temporary or stable value. Depending on setting of REPL parameter, printout will be automatic or manual.

One of thermal printer in KAFKA series can cooperate with each platform scales:

a) KAFKA
   Only result of weighing with mass unit can be printed

b) KAFKA 1/Z
   This printer is equipped with an internal real time clock. Both date and time can be printed.

c) KAFKA SQ S
   This printer is equipped with an internal real time clock and possibility of running statistics from measurements. Statistic contents: quantity of samples, sum of masses of all samples, average value, standard deviation, variation factor, min value, max value, difference max - min.

Cable diagrams:

Scale – Kafka printer cable diagram
16. COOPERATION WITH COMPUTER

Sending weighing results to the computer can be done:

- manually
- in continuous way
- automatically
- on the request from the computer
  - after pressing key,
  - after function activating or sending an appropriate command,
  - After stabilizing the indication
  - After sending a control command

These scales can cooperate with „EDYTOR WAG” program. The indicator window comprises the most important information from the scale display. The program allows to configure easily, e.g. design printouts, edit parameters. A precise description is issued in the „Help” file that accompanies the program.

Cable diagrams:

Scale – computer cable diagram
17. COMMUNICATION PROTOCOL

17.1. General information

A. A character protocol scale-terminal has been designed for communication between RADWAG scales and external devices via RS-232 interface.
B. It consists of commands sent from an external device to the scale and a responses from a scale.
C. Responses are sent every time after receiving a command (reaction for any command).
D. Using commands allows users to receive some information about the state of scale and/or influence the operation e.g.:
   - Requesting weighing results,
   - Display control,

17.2. A set of commands for RS interfaces

<table>
<thead>
<tr>
<th>Commands</th>
<th>Description of commands</th>
</tr>
</thead>
<tbody>
<tr>
<td>Z</td>
<td>Zeroing</td>
</tr>
<tr>
<td>T</td>
<td>Tarring</td>
</tr>
<tr>
<td>TO</td>
<td>Get tare</td>
</tr>
<tr>
<td>S</td>
<td>Send the stable result in basic unit</td>
</tr>
<tr>
<td>SI</td>
<td>Send the result immediately in basic unit</td>
</tr>
<tr>
<td>SU</td>
<td>Send the stable result in current unit</td>
</tr>
<tr>
<td>SUI</td>
<td>Send the result immediately in current unit</td>
</tr>
<tr>
<td>C1</td>
<td>Switch on continuous transmission in basic unit</td>
</tr>
<tr>
<td>C0</td>
<td>Switch off continuous transmission in basic unit</td>
</tr>
<tr>
<td>CU1</td>
<td>Switch on continuous transmission in current unit</td>
</tr>
<tr>
<td>CU0</td>
<td>Switch off continuous transmission in current unit</td>
</tr>
<tr>
<td>PC</td>
<td>Send all implemented commands</td>
</tr>
</tbody>
</table>

Notice:
1. Each command have to be terminated in CR LF;
2. The best Policy for communication is not sending another command until the former answer has been received.
17.3. Respond message format

After sending a request message you can receive:

<table>
<thead>
<tr>
<th>Command</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>XX_A CR LF</td>
<td>command accepted and in progress</td>
</tr>
<tr>
<td>XX_D CR LF</td>
<td>command completed (appears only after XX_A)</td>
</tr>
<tr>
<td>XX_I CR LF</td>
<td>command comprehended but cannot be executed</td>
</tr>
<tr>
<td>XX_^ CR LF</td>
<td>command comprehended but time overflow error appeared</td>
</tr>
<tr>
<td>XX_\ v CR LF</td>
<td>command comprehended but the indication below the</td>
</tr>
<tr>
<td>XX_OK CR LF</td>
<td>Command done</td>
</tr>
<tr>
<td>ES_CR LF</td>
<td>Command not comprehended</td>
</tr>
<tr>
<td>XX_E CR LF</td>
<td>error while executing command – time limit for stable result exceeded</td>
</tr>
</tbody>
</table>

XX - command name
_ - substitutes spaces

17.4. Command’s description

17.4.1. Zeroing

Syntax Z CR LF

Possible answers:

<table>
<thead>
<tr>
<th>Command</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Z_A CR LF</td>
<td>command accepted and in progress</td>
</tr>
<tr>
<td>Z_D CR LF</td>
<td>command completed</td>
</tr>
<tr>
<td>Z_A CR LF</td>
<td>command accepted and in progress</td>
</tr>
<tr>
<td>Z_^ CR LF</td>
<td>command comprehended but zero range overflow appeared</td>
</tr>
<tr>
<td>Z_A CR LF</td>
<td>command accepted and in progress</td>
</tr>
<tr>
<td>Z_E CR LF</td>
<td>time limit for stable result exceeded</td>
</tr>
<tr>
<td>Z_I CR LF</td>
<td>command comprehended but cannot be executed</td>
</tr>
</tbody>
</table>

17.4.2. Tarring

Syntax: T CR LF

Possible answers:
17.4.3. Get tare value

Syntax: TO CR LF

Possible answers:

TO_TARA CR LF - command executed

Frame format:

```
<table>
<thead>
<tr>
<th></th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5-6</th>
<th>7-15</th>
<th>16</th>
<th>17</th>
<th>18</th>
<th>19</th>
<th>20</th>
<th>21</th>
</tr>
</thead>
<tbody>
<tr>
<td>T</td>
<td>O</td>
<td></td>
<td>space</td>
<td>stability</td>
<td>space</td>
<td>tare</td>
<td>space</td>
<td>unit</td>
<td></td>
<td></td>
<td>CR</td>
<td>LF</td>
</tr>
</tbody>
</table>
```

Tare - 9 characters with decimal point justified to the right
Unit - 3 characters justified to the left

17.4.4. Send the stable result in basic unit

Syntax: S CR LF

Possible answers:

S_A CR LF - command accepted and in progress
S_E CR LF - time limit for stable result exceeded
S_I CR LF - command comprehended but cannot be executed
S_A CR LF - command accepted and in progress
MASS FRAME - mass value in basic unit is returned
Frame format:

```
<table>
<thead>
<tr>
<th>1</th>
<th>2-3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7-15</th>
<th>16</th>
<th>17</th>
<th>18</th>
<th>19</th>
<th>20</th>
<th>21</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>space</td>
<td>stability</td>
<td>space</td>
<td>sign</td>
<td>mass</td>
<td>space</td>
<td>unit</td>
<td>CR</td>
<td>LF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
```

Example:

S CR LF – computer command
S _ A CR LF - command accepted and in progress
S _ _ _ _ - _ _ _ _ _ _ 8 . 5 _ g _ _ CR LF – command done, mass value in basic unit is returned.

17.4.5. Send the result immediately in basic unit

Syntax: SI CR LF

Possible answers:

SI_I CR LF - command comprehended but cannot be executed at the moment
MASS FRAME - mass value in basic unit is returned

Frame format:

```
<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7-15</th>
<th>16</th>
<th>17</th>
<th>18</th>
<th>19</th>
<th>20</th>
<th>21</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>I</td>
<td>space</td>
<td>stability</td>
<td>space</td>
<td>sign</td>
<td>mass</td>
<td>space</td>
<td>unit</td>
<td>CR</td>
<td>LF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
```

Example:

S I CR LF – computer command
S I _ ? _ _ _ _ _ _ 1 8 . 5 _ k g _ CR LF - command done, mass value in basic unit is returned immediately.

17.4.6. Send the stable result in current unit

Syntax: SU CR LF

Possible answers:
SU_A CR LF  - command accepted and in progress
SU_E CR LF  - timeout while waiting for stable results
SU_I CR LF  - command comprehended but cannot be executed
SU_A CR LF  - command accepted and in progress
MASS FRAME  - mass value in current unit is returned

Frame format:

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7-15</th>
<th>16</th>
<th>17</th>
<th>18</th>
<th>19</th>
<th>20</th>
<th>21</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>U</td>
<td>space</td>
<td>stability</td>
<td>space</td>
<td>sign</td>
<td>mass</td>
<td>space</td>
<td>unit</td>
<td>CR</td>
<td>LF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Example:

S U CR LF – computer command
S U _ A CR LF - command accepted and in progress
S U _ _ _ - _ _ 1 7 2 . 1 3 5 _ N _ _ CR LF - command done, mass value in current unit is returned.

17.4.7. Send the result immediately in current unit

Syntax: SUI CR LF

Possible answers:

SUI_I CR LF  - command comprehended but cannot be executed
MASS FRAME  - mass value in current unit is returned immediately

Frame format:

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7-15</th>
<th>16</th>
<th>17</th>
<th>18</th>
<th>19</th>
<th>20</th>
<th>21</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>U</td>
<td>I</td>
<td>stability</td>
<td>space</td>
<td>sign</td>
<td>mass</td>
<td>space</td>
<td>unit</td>
<td>CR</td>
<td>LF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Example:

S U I CR LF – computer command
S U I ? _ - _ _ _ 5 8 . 2 3 7 _ k g _ CR LF - command executed and mass returned
17.4.8. Switch on continuous transmission in basic unit

Syntax: C1 CR LF

Possible answers:

- C1_I CR LF - command comprehended but cannot be executed
- C1_A CR LF - command comprehended and in progress
- MASS FRAME - mass value in basic unit is returned

Frame format:

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7-15</th>
<th>16</th>
<th>17</th>
<th>18</th>
<th>19</th>
<th>20</th>
<th>21</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>I</td>
<td>space</td>
<td>stability</td>
<td>space</td>
<td>sign</td>
<td>mass</td>
<td>space</td>
<td>unit</td>
<td>CR</td>
<td>LF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

17.4.9. Switch off continuous transmission in basic unit

Syntax: C0 CR LF

Possible answers:

- C0_I CR LF - command comprehended but cannot be executed
- C0_A CR LF - command comprehended and executed

17.4.10. Switch on continuous transmission in current unit

Syntax: CU1 CR LF

Possible answers:

- CU1_I CR LF - command comprehended but cannot be executed
- CU1_A CR LF - command comprehended and in progress
- MASS FRAME - mass value in current unit is returned

Frame format:

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7-15</th>
<th>16</th>
<th>17</th>
<th>18</th>
<th>19</th>
<th>20</th>
<th>21</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>U</td>
<td>I</td>
<td>stability</td>
<td>space</td>
<td>sign</td>
<td>mass</td>
<td>space</td>
<td>unit</td>
<td>CR</td>
<td>LF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
17.4.11. Switch off continuous transmission in current unit

Syntax: **CU0 CR LF**

Possible answers:

- **CU0_I CR LF** - command comprehended but cannot be executed
- **CU0_A CR LF** - command comprehended and executed

17.4.12. Send all implemented commands

Syntax: **PC CR LF**

Possible answers:

- **PC_- -> Z,T, TO,S,SI,SU,SUI,C1,C0,CU1,CU0,PC** – command executed, the indicator have sent all the implemented commands.

17.5. Manual printouts / automatic printouts

Users can general manual or automatic printouts from the scale.

- Manual printouts can be performed after loading the pan and stabilizing indication by pressing **ENTER**.[/enter]
- Automatic printouts can be performed only after loading the pan and stabilizing indication.

**Notice:**

*If a scale is verified printouts of immediate values are blocked.*

**Format frame:**

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th>4 -12</th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2</td>
<td>3</td>
<td>13</td>
<td>14</td>
<td>15</td>
<td>16</td>
<td>17</td>
<td>18</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

stability space sign mass space unit CR LF
Stability character  [space] if stable
                  [?] if not stable
                  [^] if an indication over the range
                  [v] if fan indication below the range

  sign       [space] for positive values or
             [-] for negative values

mass         9 characters justified to the right
unit         3 characters justified to the left
command      3 characters justified to the left

Example 1:
_ _ _ _ _ _ 1 8 3 2 . 0 _ g _ _ CR LF – the printout generated from
the scale after pressing ENTER/PRINT.

Example 2:
? _ - _ _ _ _ 2 . 2 3 7 _ l b _ CR LF - the printout generated from
the scale after pressing ENTER/PRINT.

Example 3:
^ _ _ _ _ _ _ 0 . 0 0 0 _ k g _ CR LF - the printout generated from
the scale after pressing ENTER/PRINT.

17.6. Continuous transmission

The indicator can work in a continuous transmission mode. It can be switched on or off in parameters or using RS232 commands.

The frame format sent by the indicator in case of setting <P2.Prnt> to CntA:

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7-15</th>
<th>16</th>
<th>17</th>
<th>18</th>
<th>19</th>
<th>20</th>
<th>21</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>I</td>
<td>space</td>
<td>stability</td>
<td>space</td>
<td>sign</td>
<td>mass</td>
<td>space</td>
<td>Unit</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- 61 -
Stability character  [space] if stable
[?] if not stable
[^] if an indication over the range
[v] if fan indication below the range

sign  [space] for positive values or
[-] for negative values

mass  9 characters justified to the right

unit  3 characters justified to the left

command  3 characters justified to the left

The frame format sent by the indicator in case of setting <P2.Prnt> to Cntb:

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7-15</th>
<th>16</th>
<th>17</th>
<th>18</th>
<th>19</th>
<th>20</th>
<th>21</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>U</td>
<td>I</td>
<td>stability</td>
<td>space</td>
<td>sign</td>
<td>mass</td>
<td>space</td>
<td>unit</td>
<td>CR</td>
<td>LF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

17.7. Configuring printouts

General information

If some information included are redundant or not sufficient and there is a necessity of changes one can design their own protocol format in EDYTOR WAG computer program. This piece of software is accessible in: http://www.radwag.com

18. ERROR COMMANDS

Err2  -  Value beyond the zero range
Err3  -  Value beyond the tare range
Err4  -  Calibration mass or start mass beyond the acceptable range (±1% for weight, ±10 for start mass)
Err5  -  Mass of a single piece lower than the scale division
Err8  -  Exceeded the time for tarring, zeroing, start mass adjustment or span adjustment
NULL - Zero value from the AD converter
FULL2 - Measurement range overflow
LH - Start mass error, the mass on the weighing platform is beyond the acceptable range (-5% to +15% of start mass)
5-FULL - Display range overflow in totalizing

Notice:

1. Errors: Err2, Err3, Err4, Err5, Err8, null, that appear on the display are also signalled by a short beep sound (about 1 sec.);
2. Error FULL2 that appears on the display is also signalled by a continuous sound until the cause of error disappears.

19. TROUBLE SHOOTING

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Turning on does not work</td>
<td>Discharged batteries.</td>
<td>Connect to mains or change batteries</td>
</tr>
<tr>
<td></td>
<td>No batteries (not installed or improperly installed)</td>
<td>Check the correctness of installation (polarization)</td>
</tr>
<tr>
<td>The scale turns off automatically</td>
<td>„t1“ set to „YES“ (Power save)</td>
<td>In „othr“ submenu change „5.4 t1“ to „no“</td>
</tr>
<tr>
<td>After turning on „LH“ message on the display</td>
<td>Loaded weight pan during powering up</td>
<td>Unload the pan. Then the scale will indicator zero.</td>
</tr>
</tbody>
</table>
20. TECHNICAL PARAMETERS

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Max capacity</td>
<td>1000kg</td>
<td>2000kg</td>
<td>2000kg</td>
</tr>
<tr>
<td>Min capacity</td>
<td>10kg</td>
<td>20kg</td>
<td>20kg</td>
</tr>
<tr>
<td>Readability</td>
<td>0,5kg</td>
<td>1kg</td>
<td>1kg</td>
</tr>
<tr>
<td>Verification division</td>
<td>0,5kg</td>
<td>1kg</td>
<td>1kg</td>
</tr>
<tr>
<td>Range of tare</td>
<td>- 1000kg</td>
<td>- 2000kg</td>
<td>- 2000kg</td>
</tr>
<tr>
<td>Platform type</td>
<td>Mild steel</td>
<td>Stainless steel</td>
<td></td>
</tr>
<tr>
<td>OIML class</td>
<td>III</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operation temperature</td>
<td>0°C to +40°C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power supply</td>
<td>230 V 50 Hz/11V AC internal SLA gel cell accumulator 6V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Average operation when supplied from batteries</td>
<td>90 hours (average time)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Display</td>
<td>LCD with backlight</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight of scale</td>
<td>120kg</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

21. ADDITIONAL EQUIPMENT

Accessories:

- KAFKA printer cable - P0253,
- Computer cable - P0259,
- EPSON printer cable - P0261,
- Thermal printer - KAFKA,
- Dot matrix printer - EPSON,

Computer programs:

- "EDYTOR WAG" computer program,
- "RAD-KEY" computer program,
- "PW-WIN" computer program.
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POLAND
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Selling departament + 48 48 366 80 06
www.radwag.com

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