

Principles of metrology.

Every operator of instruments, any worker on manager position uses terminology which refers to metrology. According to international vocabulary on basic and general terms of metrology and definitions from encyclopedia and branch dictionaries, *metrology* is a science on measurements which covers all aspects relating to theory and practice and it refers to any kind of measurement independently on domain of science or technology.

The aim of this publication is not to analyze obvious theoretical analysis referring to measurements, but presentation of definitions, acceptance criteria for measuring equipment that undergoes various metrological requirements, and application of this knowledge in performance of measuring procedures.

Operators of measuring equipment are familiar with a thesis, that in order to provide reliable measuring results, one should thrust in quality of measuring instruments. Till recent, this definition was used by application of quality norms without their further analysis. However, knowledge of measuring instruments' operator has changed in such a way, that supervision of measuring instruments has become a plain requirement.

Metrology in a laboratory, due to its requirements on measuring equipment and measurements, can be divided into two main approaches: legal metrology and metrology concerned with science and technology.

Legal metrology.

According to a definition from the International vocabulary on legal metrology, it is a section of metrology (science on measurements) that refers to activities which arise from legal requirements and which refer to measurements, measuring units, measuring methods and which are performed by competent bodies. Subject covered by legal metrology may differ in each country. Competent bodies which are responsible for operation of legal metrology or for part of its activities and often named legal metrology service. The main subject of legal metrology is providing uniformity of measurements.

Up to more less 2001, in Poland legal metrology regulations on measuring instruments were defined by Central Office of Measures, and they were published in Official Newsletters on Measures and Tests. The regulations, even though they were very strict, they were not compatible with legal regulations of European Union. Thus, on 11th May 2001 there has been

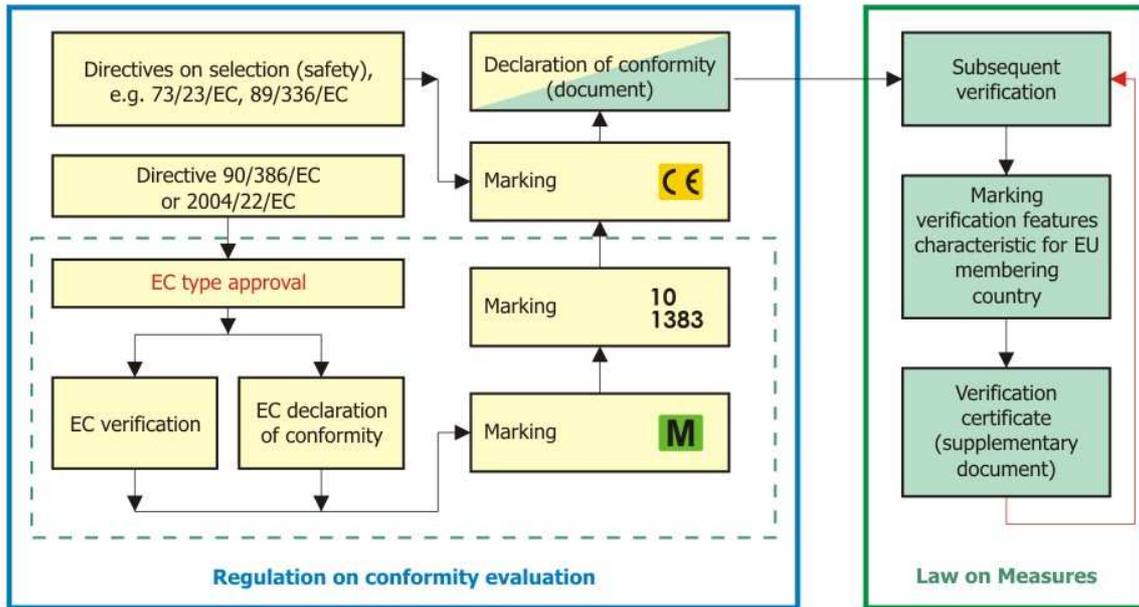
a new regulation issued: “Measures Law” which regulates most of laws applicable to measuring instruments (Dz. U. 2001 No. 63 point 636 with alter changes).

A valid executive law is the one issued by a Ministry applicable to economical issues and metrological requirements which cover specific measuring instruments.

Presently, in EU membering countries, measuring instruments which are specified in new approach directives 90/384/EC – on non-automatic weighing instruments, and 2004/22/EC are in certain cases subject to legal metrological control. However, it refers only to those instruments that are introduced to market. Above directives have been implemented into Polish legislation by a Regulation from 30th August 2002 on conformity assessment systems (Dz. U. 2002 No. 166 point. 1360 with later changes).

According to valid European law, measuring instruments that are introduced to EU market are subject to conformity assessment with requirements from two above mentioned new approach directives. Conformity assessment with legal metrology, according to EU law and on meeting specific requirements, can be performed by notified body (in Poland it is Central Office of Measures) or by a manufacturer.

Granting manufacturers the right to assess conformity is a form of breakthrough in Polish mentality. So far such activities were characteristic to legal metrology and could be performed only by national offices. Granting some of the rights and competences, that are discussed in EU new approach directives, is actually a “new approach” in Poland to a position of a manufacturer which has implemented and certified its quality system. The regulation specify clear requirements for introduction of a product to market. Declaration of conformity which is issued either by a notified body or by a manufacturer has been replaced wit ha so called Initial verification document. There is still a a problem which refers to subsequent verification, i.e. [2] verification of a measuring instrument after its initial verification or conformity assessment, which covers obligatory periodical verification or verification after instrument repair. In this case, European Union grants free choice to membering countries, and it only states that membering countries should supervise legal metrology of measuring instruments that are in use.



M - a confirmation of meeting the requirements of legal metrology by a measuring instrument (for non-automatic measuring instruments it is a black M capital letter on green background, for other instruments it is a black M capital letter on white background.

09 1383 - last two digits of conformity assessment year of an instrument and number of a notified body

Fig. 1 A schema of conformity assessment procedure and sequential verification of a measuring instrument

Legal metrological control (legal metrology) covers measuring instruments which are used in specific applications. Regulation of Measures in Article 8 point 1 defines these applications:

- in health care, life and environment protection,
- in protection of public safety and order,
- in protection of consumer rights,
- on collection of payments, fees, taxes, non-taxed budget fees, on determination of discounts, fines, revenues and compensations, and also on determination and collection of charges and renders,
- on custom control,
- in trade.

In regulations on measuring instruments, the requirements are more specifically described in relation to a specific measuring instrument. In case of non-automatic measuring instruments,

regulation of Ministry on Economy, Labour and Social Policy of 3rd October 2003 specifies the requirements for determination of mass:

- in trade
- which is basis for calculation of trade charges, customs, taxes, bonuses, discounts, fines, revenues, compensations and other similar forms of payments,
- on application of other legal regulations and opinions of experts and issued in court trials
- in medical practice on weighing patients for the purpose of monitoring, diagnosis and treatment,
- on preparation of medicines on prescription in chemists and analysis conducted in medical and pharmaceutical laboratories,
- which is basis for calculation of fares in direct trade and in packaging of goods.

As seen above, general application from the Regulation give clear definition to each kind of a measuring instrument.

In case of conformity assessment, the requirements are applications are defined in new approach Directives (90/384/EC – non-automatic weighing instruments and 2004/22/EC – other measuring instruments). These requirements are implemented to Polish legislation in applicable regulations.

Regulation of Ministry of Economy, Labour and Social Policy of 11th December 2003 defines requirements for non-automatic weighing instruments introduced to market on basis of conformity assessment, and applicable for determination of mass in cases described above in regulation on weighing instruments based on Principle on Measures.

Areas on application and requirements for measuring instruments covered by Directive 2004/22/EC (MID) and introduced to market on basis of conformity assessment are determined in Attachments to Ministry of Economy Regulation of 18th December 2006 on basic requirements for measuring instruments.

One should remember about all measuring instruments that have been introduced to market before 1st May 2004 and which are currently in use and instruments that are not covered by any of new approach directives. In such cases, corresponding regulations of ministry on economics are applicable.

As observed by above analysis, Polish legislation referring to measuring instruments is not uniform. Works on changes in legislation were to completed on 31st December 2007, but applicable regulation should come into force only in second half of January 2008.

When discussing sequential verification, it is worth to mention a very important issue which is authorization for sequential verification of a measuring instrument. since 29th March 2005 there has been a valid regulation by Ministry of Economy. However, it covers only a minor group of measuring instruments. It is worth mentioning, that in EU countries system of sequential verification authorization forms has been existing for multiple years. Some of measuring instruments, including weighing instruments, that are in use in Poland are subject to legal control, and are not listed with instruments which can be controlled with an authorization forms to wait for another couple of days for sequential verification of this instrument. It is clear, that subject in question, if granted an authorization to perform sequential verification, would have access to complex service and thus not make a customer pay additional costs sourcing from an instrument being out of operation. There are, of course, many more arguments which justify issue of authorization for sequential verification.

Hopefully, the new regulations that are currently in preparation by Ministry of Economy, will consider the benefits for measuring instruments operators and citizens. Such solution would make Polish regulations very close to the ones present in countries of so called "old EU". Our membership in EU structures gives us a much closer access to its regulations and solutions, including the ones referring to metrological supervision. Thus, one should apply those standards which have positive influence on problem solution and satisfaction of customer who are citizens of EU.

Scientific and technological metrology.

Apart from legal metrology, operators of measuring instruments have contact with metrology which is not concerned with legal regulations. It is commonly known as „scientific and technological metrology”. Basic activity which refers to this kind of metrology is calibration process.

Calibration is a voluntary activity, which is not regulated by legal metrology, but calibration results may refer to requirements determined in legal regulations.

The function of calibration process of measuring instruments and importance of its results is commonly known to personnel who realizes testing procedures or acting according to norms of quality system. Since knowledge on measurements and their errors has become common and applicable, results obtained from test procedures are more objective.

However, one should remember, that has decided to implement a specific quality system governed by international standards (ISO 9001, ISO 17025 etc.), has also accepted the need to calibrate all of their measuring instruments.

Calibration of measuring instruments is performed by competent laboratories. The most proper confirmation of laboratory competence is its accreditation by a national accrediting body (in Poland it is Polish Accreditation Centre).

According to valid legal and normative status verification is not a counterpart of calibration and the other way round. For this reason, organizations that have implemented quality systems should calibrate their measuring instruments independently on their verification.

Differences between legal metrology and scientific and technological metrology, based on requirements from commonly known norms are presented on below table:

System of legal metrology	Metrology system based on requirements from norms
Obligatory	Voluntary
Based on legal regulations	Based on norm regulations
Verification	Calibration and / or checking
Requires in cases described by legal regulations	Reference to international or national standard and determination of measuring uncertainty
Errors referred to verification unit of an instrument	Errors referred to reading unit of an instrument
Tests performed by an authorized body of legal administration	Tests performed by competent laboratory (if possible accredited one)
Document issued: verification markings, verification certificate	Document issued: calibration certificate or checking certificate

Fig. 13 Comparison of legal metrology with scientific and technological metrology

System of legal metrology, as has been defined above, is in certain cases obligatory and determined in specific legal acts. An activity of legal metrology which confirms specific requirements is verification of a measuring instrument. system of scientific and technological metrology is a voluntary one and it is based on international requirements and national norms. In this case, metrological activity is calibration process of a measuring instrument, i.e. referring its parameters to international standard and determining measuring uncertainty of this instrument. However, one should remember, that if an organization has voluntarily implemented quality norms and it acts according to specific quality norms, than it should obey its requirements.

The most important difference between verification and calibration process takes place on determination of errors of a measuring instrument. In case of verification, errors of an measuring instrument are referred to verification unit of this instrument. In case of calibration, errors are determined on basis of reading unit of a measuring instrument. The main issue here is that in case of some measuring instruments verification unit is n times bigger than their reading unit. Such is the instance in case of very basic measuring instrument present in laboratories and industry – a weighing instrument (balance / scale).

A person who is responsible for measuring equipment, for instance in a laboratory, should hand in its measuring instruments for periodical calibration in competent, external calibration laboratories. Periodically, measuring instruments should be internally checked, as means of monitoring their correct indications (for instance no defects).

A need to perform verification process on a measuring instruments is determined by legal acts, like Measures Law, if specific instrument is a subject to verification procedure.

Thus, when discussing scientific and technological metrology, one should focus on supervision over measuring equipment realized through periodical verification and periodical checking procedures, which aim at referring calibration and checking results to international and national standards (point 4.6 of ISO 9001 norm). For operators who have quality system implemented in their organization, such procedures are generally sufficient.

There is another group of measuring instruments users who do not have or do not need implementation of quality systems, and so they do not need to introduce metrological supervision. In such case, there appear some specific applications of measuring instruments, which are comfortable for operators and which are subject to legal metrological supervision, i.e. verification that is controlled by Central Office of Measures, its structures and local representatives and subjects authorized by Chairman of Central Office of Measures.